

Course Outline

1. COURSE INFORMATION			
Session Offered	Fall 2020 (Delivered Online due to COVID-19)		
Course Name	Robotics and Computer Integrated Manufacturing		
Course Code	AUTO TECH 4CI3		
Date(s) and Time(s) of lectures	Tuesday 12:30 PM - 1:30 PM Friday 9:30 AM - 11:30 AM		
Program Name	Automotive and Vehicle Engineering Technology		
Calendar Description	Manufacturing planning; flexible manufacturing systems; CIM and quality; emerging CIM technologies; vision systems; robotics; workspace analysis; homogeneous transformation; angle and axis of rotation; Euler angles; manipulator kinematics; trajectories planning; displacement and velocity analyses; Jacobian matrix; redundant sensing of manipulators; manipulator statics; singularities; robot programming.		
Instructor(s)	Dr. Timber Yuen, P.Eng. (Lectures) Dr. Richard Ma, P.Eng. (Labs)	E-Mail: timber@mcmaster.ca Office Location: MARC 270	
2. COURSE SPECIFICS			
Course Description	Robot components (sensors, actuators, and end effectors, and their selection criteria); basic categories of robots (serial and parallel manipulators, mobile robots); workspace analysis; rigid body kinematics (homogeneous transformation, angle and axis of rotation; manipulator kinematics and motion trajectories (displacement and velocity analyses, differential relations, Jacobian matrix); non-redundant and redundant sensing/actuation of manipulators; manipulator statics (force and stiffness); and singularities.		
Instruction Type	Code	Type	Hours per term
	C	Classroom instruction (Online)	36
	L	Laboratory (Online)	18
	T	Tutorial	
Total Hours			
Resources	ISBN	Textbook Title & Edition	Author & Publisher
	ISBN: 978-0133489798	Introduction to Robotics : Mechanics and Control 4th edition (Optional)	Craig, John J. Prentice Hall PTR, 2018
	Other Supplies	Source	
Prerequisite(s)	AUTOTECH 2AC3, 3AE3, ENGTECH 1CP3, ENGTECH 4EE0, and registration in level IV of the Automotive and Vehicle Engineering Technology program.		
Corequisite(s)			
Antirequisite(s)			
Course Specific Policies	All work must be shown to get full credit. Missed test marks due to legitimate reasons (officially verified by the Faculty of Engineering/B.Tech) will be added to the final examination.		

	<p>Students should provide their own USB memory stick with at least 2 GB storage space available for saving their course work. Students must have the USB memory stick with them at all times during the labs.</p> <p>Assignments should be submitted before the due date posted on Avenue.</p> <p>Students must attend all labs. Assignments completed without in lab participation will not be accepted. Labs missed due to legitimate reasons must be completed at a later time, mutually agreed with the instructor.</p>
Departmental Policies	<p>Students must maintain a GPA of 3.5/12 to continue in the program.</p> <p>In order to achieve the required learning objectives, on average, B.Tech. students can expect to do at least 3 hours of “out-of-class” work for every scheduled hour in class. “Out-of-class” work includes reading, research, assignments and preparation for tests and examinations.</p> <p>Where group work is indicated in the course outline, such collaborative work is mandatory.</p> <p>The use of cell phones, iPods, laptops and other personal electronic devices are prohibited from the classroom during the class time, unless the instructor makes an explicit exception.</p> <p>Announcements made in class or placed on Avenue are considered to have been communicated to all students including those individuals that are not in class.</p> <p>Instructor has the right to submit work to software to identify plagiarism.</p>
3. SUB TOPIC(S)	
Week 1	<p>Introduction to CIM</p> <ul style="list-style-type: none"> • What is CIM? • PEO CIM & Robotics Exams • Production Analysis – Yield, Uptime, Downtime and OEE • Case Study – How to Make a Loaf of Bread?
Week 2	<p>Introduction to Inspections</p> <ul style="list-style-type: none"> • Inspection Principles • Vision Inspection Systems • Case Study - Muffin Manufacturing and Packaging • Case Study – Silicon Wafer Inspection
Week 3	<p>Introduction to Robot Kinematics</p> <ul style="list-style-type: none"> • Robot categories • Workspace Analysis • Accuracy & Repeatability • Forward & Inverse Kinematics (2 Link Robots) • Demo: 2 Link Robot & Delta Robot
Week 4	<p>Review and Term Test #1</p>
Week 5	<p>Frames and Transformations</p> <ul style="list-style-type: none"> • Mobile Frames & Fixed Frames • Coordinate Frames, Translations & Rotations • Homogeneous Transformation

	<ul style="list-style-type: none"> Inverse Transformations 	
	--- Mid Term Recess ---	
Week 6	Frames and Transformations Part 2	
Week 7	D-H Algorithm Part 1	
Week 8	D-H Algorithm Part 2	
Week 9	Review and Term Test #2	
Week 10	Velocities & Jacobian <ul style="list-style-type: none"> Joint Space vs Cartesian Space Trajectories Multiple Joints Coordinated Motion Displacement & Velocity Analysis Jacobian Matrix 	
Week 11	Force Control and Singularities <ul style="list-style-type: none"> Singularities Robot Force Control Redundant Sensing of Manipulators 	
Week 12	Trajectory Planning and Final Review	
Week 13	Final Meeting for Q & A	

Midterm Recess: Monday, October 12 to Sunday, October 18, 2020

Classes end: Wednesday, December 9, 2020

Final examination period: Thursday, December 10 to Wednesday, December 23, 2020

All examinations MUST be written during the scheduled examination period.

List of experiments

Lab 1	Industrial robots intro and getting started with FANUC Roboguide
Lab 2	Define user frame and Jog frame
Lab 3	Motion instruction and robot programming
Lab 4	Program editing and advanced features
Lab 5	Program looping and algorithm for drawing patterns
Lab 6	Lab Test

Note that this structure represents a plan and is subject to adjustment term by term.

The instructor and the University reserve the right to modify elements of the course during the term. The University may change the dates and deadlines for any or all courses in extreme circumstances. If either type of modification becomes necessary, reasonable notice and communication with the students will be given with explanation and the opportunity to comment on changes.

4. ASSESSMENT OF LEARNING *including dates*	Weight
Assignments (3 x 2%)	6%
Term Test 1	22%
Term Test 2	22%
Labs (5 x 3%)	15%
Lab Test	5%
Final examination (tests cumulative knowledge)	30%
TOTAL	100%

Percentage grades will be converted to letter grades and grade points per the University calendar.

5. LEARNING OUTCOMES

1. Understand the advantages and limitations of various robotic systems.
2. Safety protocols in robotics environment. Learn to safely operate a robot through manual controller.
3. Forward kinematics and inverse kinematics
4. Robot trajectory planning and force control
5. Learn to program and operate industrial robot used in packaging and manufacturing industry.
6. Understand the fundamental of machine vision and apply image processing technology in inspections
7. Production Analysis : Yield, Uptime, Downtime, and OEE.

6. COURSE OUTLINE – APPROVED ADVISORY STATEMENTS

ANTI-DISCRIMINATION

The Faculty of Engineering is concerned with ensuring an environment that is free of all discrimination. If there is a problem, individuals are reminded that they should contact the Department Chair, the Sexual Harassment Officer or the Human Rights Consultant, as soon as possible.
http://www.mcmaster.ca/policy/General/HR/Discrimination_Harassment_Sexual_Harassment-Prevention&Response.pdf

ACADEMIC INTEGRITY

You are expected to exhibit honesty and use ethical behaviour in all aspects of the learning process. Academic credentials you earn are rooted in principles of honesty and academic integrity. It is your responsibility to understand what constitutes academic dishonesty.

Academic dishonesty is to knowingly act or fail to act in a way that results or could result in unearned academic credit or advantage. This behaviour can result in serious consequences, e.g. the grade of zero on an assignment, loss of credit with a notation on the transcript (notation reads: “Grade of F assigned for academic dishonesty”), and/or suspension or expulsion from the university. For information on the various types of academic dishonesty please refer to the Academic Integrity Policy, located at <https://secretariat.mcmaster.ca/university-policies-procedures-guidelines/>

- The following illustrates only three forms of academic dishonesty:
- plagiarism, e.g. the submission of work that is not one’s own or for which other credit has been obtained.
 - improper collaboration in group work.
 - copying or using unauthorized aids in tests and examinations.

AUTHENTICITY / PLAGIARISM DETECTION

Some courses may use a web-based service (Turnitin.com) to reveal authenticity and ownership of student submitted work. For courses using such software, students will be expected to submit their work electronically either directly to Turnitin.com or via an online learning platform (e.g. A2L, etc.) using plagiarism detection (a service supported by Turnitin.com) so it can be checked for academic dishonesty.

Students who do not wish their work to be submitted through the plagiarism detection software must inform the Instructor before the assignment is due. No penalty will be assigned to a student who does not submit work to the plagiarism detection software. All submitted work is subject to normal verification that standards of academic integrity have been upheld (e.g., on-line search, other software, etc.). For more details about McMaster’s use of Turnitin.com please go to www.mcmaster.ca/academicintegrity.

COURSES WITH AN ON-LINE ELEMENT

Some courses may use on-line elements (e.g. e-mail, Avenue to Learn (A2L), LearnLink, web pages, capa, Moodle, ThinkingCap, etc.). Students should be aware that, when they access the electronic components of a course using these elements, private information such as first and last names, user names for the McMaster e-mail accounts, and program affiliation may become apparent to all other students in the same course. The available information is dependent on the technology used. Continuation in a course that uses on-line elements will be deemed consent to

this disclosure. If you have any questions or concerns about such disclosure please discuss this with the course instructor.

ONLINE PROCTORING

Some courses may use online proctoring software for tests and exams. This software may require students to turn on their video camera, present identification, monitor and record their computer activities, and/or lock/restrict their browser or other applications/software during tests or exams. This software may be required to be installed before the test/exam begins.

COMMUNICATIONS

It is the student's responsibility to:

- Maintain current contact information with the University, including address, phone numbers, and emergency contact information.
- Use the University provided e-mail address or maintain a valid forwarding e-mail address.
- Regularly check the official University communications channels. Official University communications are considered received if sent by postal mail, by fax, or by e-mail to the student's designated primary e-mail account via their @mcmaster.ca alias.
- Accept that forwarded e-mails may be lost and that e-mail is considered received if sent via the student's @mcmaster.ca alias.
- Check the McMaster/Avenue email and course websites on a regular basis during the term.

CONDUCT EXPECTATIONS

As a McMaster student, you have the right to experience, and the responsibility to demonstrate, respectful and dignified interactions within all of our living, learning and working communities. These expectations are described in the Code of Student Rights & Responsibilities (the "Code"). All students share the responsibility of maintaining a positive environment for the academic and personal growth of all McMaster community members, whether in person or online.

It is essential that students be mindful of their interactions online, as the Code remains in effect in virtual learning environments. The Code applies to any interactions that adversely affect, disrupt, or interfere with reasonable participation in University activities. Student disruptions or behaviours that interfere with university functions on online platforms (e.g. use of Avenue 2 Learn, WebEx or Zoom for delivery), will be taken very seriously and will be investigated. Outcomes may include restriction or removal of the involved students' access to these platforms.

ACADEMIC ACCOMMODATION OF STUDENTS WITH DISABILITIES

Students with disabilities who require academic accommodation must contact Student Accessibility Services (SAS) at 905-525-9140 ext. 28652 or sas@mcmaster.ca to make arrangements with a Program Coordinator. For further information, consult McMaster University's Academic Accommodation of Students with Disabilities policy.

REQUESTS FOR RELIEF FOR MISSED ACADEMIC TERM WORK

McMaster Student Absence Form (MSAF): In the event of an absence for medical or other reasons, students should review and follow the Academic Regulation in the Undergraduate Calendar "Requests for Relief for Missed Academic Term Work".

ACADEMIC ACCOMMODATION FOR RELIGIOUS, INDIGENOUS OR SPIRITUAL OBSERVANCES (RISO)

Students requiring academic accommodation based on religious, indigenous or spiritual observances should follow the procedures set out in the RISO policy. Students should submit their request to their Faculty Office normally within 10 working days of the beginning of term in which they anticipate a need for accommodation or to the Registrar's Office prior to their examinations. Students should also contact their instructors as soon as possible to make alternative arrangements for classes, assignments, and tests. <http://www.mcmaster.ca/policy/Students-AcademicStudies/Studentcode.pdf>

COPYRIGHT AND RECORDING

Students are advised that lectures, demonstrations, performances, and any other course material provided by an instructor include copyright protected works. The Copyright Act and copyright law protect every original literary, dramatic, musical and artistic work, including lectures by University instructors

The recording of lectures, tutorials, or other methods of instruction may occur during a course. Recording may be done by either the instructor for the purpose of authorized distribution, or by a student for the purpose of personal study. Students should be aware that their voice and/or image may be recorded by others during the class. Please speak with the instructor if this is a concern for you.

EXTREME CIRCUMSTANCES

The University reserves the right to change the dates and deadlines for any or all courses in extreme circumstances (e.g., severe weather, labour disruptions, etc.). Changes will be communicated through regular McMaster communication channels, such as McMaster Daily News, A2L and/or McMaster email.