

Course Outline

1. COURSE INFORMATION

Session Offered	Fall 2026	
Course Name	Manufacturing Engineering	
Course Code	MECH ENG 3C03	
Program Name	Bachelor of Mechanical Engineering	
Calendar Description	Tu, We, Fr; 12:30 PM – 1:20 PM; KTH B135	
Instructor	Dr. Maryam Aramesh	E-Mail: arameshm@mcmaster.ca Office Hours: Tuesdays, 14:30 to 16:30 Location: virtual/MS teams
T.A.s	Nada Moustafa (TA coordinator) Mahmoud Baïoumi Nusrat Helali Mirhakimi, Anooshe Sinthea Khatun Putos, Vincent Ahmadniafeizabadi, Masoud	moustn2@mcmaster.ca baïoumim@mcmaster.ca helaln3@mcmaster.ca mirhakia@mcmaster.ca khatuns@mcmaster.ca putosv@mxmaster.ca ahmadnim@mcmaster.ca

2. COURSE SPECIFICS

Course Description	This course covers the fundamental principles of manufacturing processes, including the mechanical behavior of materials under large strains, high strain rates, and elevated temperatures encountered in manufacturing operations. Topics include constitutive models, such as the Johnson-Cook model, for predicting material responses. The course provides an overview of key manufacturing processes, including metal removal, heat treatment, and surface engineering techniques. Additionally, students will investigate failure analysis, wear mechanisms, surface integrity, residual stress assessment, and materials characterization techniques, which are fundamental to ensuring manufacturing quality and reliability. Throughout the course, students explore sustainable manufacturing practices to promote environmentally responsible engineering solutions.		
Instruction Type	Code	Type	Hours per term
	C	Classroom instruction	36
	L	Laboratory, workshop or fieldwork	
	T	Tutorial	
	DE	Distance education	
	Total Hours		36
Resources:	ISBN	Textbook Title & Edition	Author & Publisher

The course material is sufficient, but here are some additional resources for students who are interested in exploring further.	ISBN 978-0-470-05512-0	DeGarmo's Materials and Processes in Manufacturing	J.T. Black and R.A. Kohser Wiley
	ISBN 978-1-119-45391-8	Materials Science and Engineering	William D. Callister Jr., David G. Rethwisch Wiley
	ISBN 978-1-305076761	The Science and Engineering of Materials, 7th Edition	Donald R. Askeland, Wendelin J. Wright Cengage
	Other Supplies	Source	
Prerequisite(s)			
Corequisite(s)			
Antirequisite(s)			
Course Specific Policies	This course will be using a range of software. Students should be aware that when they access the electronic components of this course, private information such as first and last names, McMaster e-mail account usernames, and program affiliation may become apparent to all other students in the same course. The available information is dependent on the technology used. Continuation in this course will be deemed consent to this disclosure. If you have any questions or concerns about such disclosure please discuss this with the course instructor. The instructor may also use other software including: e- mail and Avenue All assignments must be handed in class and on schedule. All assignments must be handwritten.		
Departmental Policies	Students must maintain a GPA of 4.0 on a 12 point scale to continue in the program. The use of cell phones, iPods, laptops, and other personal electronic devices is prohibited from the classroom during class time, unless the instructor makes an explicit exception. Announcements made in class or placed on Avenue are considered to have been communicated to all students, including those not in class.		

3. SUB TOPIC(S)		
Week 1 (Sep 8-Sep 11)	- Introduction to manufacturing processes and sustainability in manufacturing - Introduction to physical and mechanical properties of materials - Materials characterization methods	
Week 2 (Sep 15-Sep 18)	- Plastic behavior of materials - o Crystal structure of materials - o Mechanisms of plastic deformation	
Week 3 (Sep 22-Sep 25)	- Constitutive models: Johnson-Cook model - o Effect of strain hardening and temperature on plastic deformation - o Mathematical modeling of material behavior, incorporating conditions such as strain hardening and thermal softening	Quiz 1* Sept. 25 th Quizzes are held every other Friday , unless announced otherwise
Week 4 (Sept 29-Oct 2)	- Constitutive models: Johnson-Cook model-continued - o Mathematical modeling of material behavior, incorporating conditions such as strain rate sensitivity - o Chemical Composition and its effects on mechanical properties	No class on Wednesday, September 30 th (National Day of Truth and Reconciliation)
Week 5 (Oc. 6-Oct 9)	- Effect of mechanical properties on design and manufacturing processes - o Case study on low-carbon high-strength steel for automotive applications.	Quiz 2* Oct. 9 th
Week 6 (Oct 13-Oct 16)	Reading week	Assignment 1[†] Due: Sunday, Oct. 18 th ; 11.59 pm
Week 7 (Oct 20-Oct 23)	Mid Term Exam (Wednesday, October 21st, 12.30-2.30 PM) - MMRI Industry Open House (Thursday, October 22nd, 5-8 PM)	
Week 8 (Oct 27-Oct 30)	- Introduction to machining - Merchant's circle Tour of the MMRI (Wednesday and Friday)	Tour of the MMRI [‡] Wednesday, Oct. 28 th and Friday, Oct 30 th
Week 9 (Nov 3-Nov 6)	- Basics of metal cutting processes - o Friction in machining - o Wear and failure in machining - o Temperature in machining - o Forces in machining	Quiz 3* Nov. 6 th
Week 10 (Nov. 10-Nov 13)	- Mechanics of metal cutting - o Orthogonal and oblique cutting configuration, - o Introduction to primary shear zone, secondary deformation zone, tertiary deformation zone, shear angle, rake angle, cutting edge radius and edge preparation,	

Week 11 (Nov 17-Nov 20)	- Mechanics of metal cutting - o Shear Angle Models - o Merchant's shear angle model - o Lee and Shaffer Slip Line shear angle model. - Introduction to forming operations	Quiz 4* Nov. 20th
Week 12 (Nov 24-Nov 27)	- Basics of heat treatment - o An overview of phase diagrams	
Week 13 (Dec 1-Dec 4)	- Heat treatment techniques in surface engineering - o Surface hardening	Quiz 5* Dec. 4 th Assignment 2[†] Due: Sunday Dec. 6 th , 11.59 pm
	- Final Exam[‡]	TBD

Note that this structure represents a tentative plan and may be adjusted from term to term. The instructor and the University reserve the right to modify elements of the course during the term. The University may change the dates and deadlines for any or all courses in extreme circumstances. If either type of modification becomes necessary, reasonable notice and communication with the students will be given with explanation and the opportunity to comment on changes.

* Quizzes will be held **biweekly on Fridays**. The schedule may change due to unforeseen circumstances; in such cases, you will be notified via Avenue to Learn. The quizzes will be conducted in **groups of 3-4** students. Quizzes will be closed-book. All students should arrive early to form their teams before the quiz begins. The instructor reserves the right to randomly reassign team members. One student will upload the answers, but all team members are responsible for ensuring that their answers are properly uploaded before leaving the room. If you miss a quiz, there is no need to submit an MSAF, as the lowest score will be automatically dropped.

† This deadline **includes a week of grace period**.

‡ Details will be announced closer to the dates.

4. ASSESSMENT OF LEARNING	Weight
Quizzes (5 quizzes, the lowest quiz score will be dropped from the final grade)	20%
Assignments (2 Assignments)	10%
Midterm Exam	35%
Final Exam	35%
TOTAL	100%

Course results determined on a percentage scale will be converted to an official letter grade, as indicated in the Undergraduate Calendar. The results of all courses attempted will appear on your transcript as letter grades.

5. LEARNING OUTCOMES
1. Competence in Mathematics applied to manufacturing processes.
2. Competence in Natural Science (Friction and temperature)
3. Competence in Specialized Engineering knowledge
4. Ability to identify reasonable assumptions that could or should be made before a solution path is proposed
5. Ability to identify a range of suitable engineering fundamentals that would be potentially useful for analyzing a technical problem
6. Ability to decompose and organize a problem into manageable sub-problems
7. Ability to obtain substantiated conclusions as a result of a problem solution including recognizing the limitations of the solutions

8. Triple bottom line – an ability to design and evaluate complex open-ended engineering system using a triple bottom line of sustainability dimensions: social, economic, and environmental.

6. ONE-WEEK GRACE PERIOD FOR ASSIGNMENTS

I understand that sometimes unexpected events can prevent you from submitting assignments on time. To accommodate this, everyone is granted a **one-week grace period**. You can use this grace period for any reason, with no explanations or MSAF required. If you feel you need additional time, please make use of this grace period.

7. POLICIES

Anti-Discrimination

The Faculty of Engineering is concerned with ensuring an environment that is free of all discrimination. If there is a problem, individuals are reminded that they should contact the Department Chair, the Sexual Harassment Officer or the Human Rights Consultant, as soon as possible.
<http://www.mcmaster.ca/policy/General/HR/Anti-Discrimination%20policy.pdf>

Academic Integrity

Attention is drawn to the Statement on Academic Ethics and the Senate Resolutions on Academic Dishonesty as found in the Senate Policy Statements distributed at registration and available in the Senate Office. Any student who infringes one of these resolutions will be treated according to the published policy.

Academic dishonesty consists of misrepresentation by deception or by other fraudulent means and can result in serious consequences, e.g. the grade of zero on an assignment, loss of credit with a notation on the transcript (notation reads: "Grade of F assigned for academic dishonesty"), and/or suspension or expulsion from the University.

It is your responsibility to understand what constitutes academic dishonesty. For information on the various kinds of academic dishonesty please refer to the Academic Integrity Policy, specifically Appendix 3, located at:

<http://www.mcmaster.ca/policy/Students-AcademicStudies/AcademicIntegrity.pdf>

Requests for Relief for Missed Academic Term Work (Assignments, Mid-Terms, etc.)

The McMaster Student Absence Form is a self reporting tool for **Undergraduate Students** to report absences that last up to 5 days and provides the ability to request accommodation for any missed academic work. Please note, this tool cannot be used during any final examination period.

You may submit a maximum of 1 Academic Work Missed requests per term. It is YOUR responsibility to follow up with your Instructor immediately regarding the nature of the accommodation.

If you are absent more than 5 days or exceed 1 request per term you MUST visit your Associate Dean's Office (Faculty Office). You may be required to provide supporting documentation.

This form should be filled out immediately when you are about to return to class after your absence.

<http://www.mcmaster.ca/msaf/>

E-Learning Policy

Consistent with the Bachelor of Technology's policy to utilize e-learning as a complement to traditional classroom instruction, students are expected to obtain appropriate passwords and accounts to access Avenue To Learn for this course. Materials will be posted by class for student download. It is expected that students will avail themselves of these materials prior to class. Avenue can be accessed via <http://avenue.mcmaster.ca>

Communications

It is the student's responsibility to:

- Maintain current contact information with the University, including address, phone numbers, and emergency contact information.
- Use the University-provided e-mail address or maintain a valid forwarding e-mail address.
- Regularly check the official University communications channels. Official University communications are considered received if sent by postal mail, by fax, or by e-mail to the student's designated primary e-mail account via their @mcmaster.ca alias.
- Accept that forwarded e-mails may be lost and that e-mail is considered received if sent via the student's @mcmaster.ca alias.
- Check the McMaster/Avenue email and course websites on a regular basis during the term.

Turnitin (Optional)

This course will be using a web-based service (Turnitin.com) to reveal plagiarism. Students will be expected to submit their work electronically to Turnitin.com and in hard copy so that it can be checked for academic dishonesty. Students who do not wish to submit their work to Turnitin.com must still submit a copy to the instructor. No penalty will be assigned to a student who does not submit work to Turnitin.com. All submitted work is subject to normal verification that standards of academic integrity have been upheld (e.g., on-line search, etc.). To see the Turnitin.com Policy, please go to <http://www.mcmaster.ca/academicintegrity/>

Protection of Privacy Act (FIPPA)

The Freedom of Privacy of Information and Protection of Privacy Act (FIPPA) applies to universities. Instructors should take care to protect student names, student numbers, grades and all other personal information at all times. For example, the submission and return of assignments and posting of grades must be done in a manner that ensures confidentiality.

<http://www.mcmaster.ca/univsec/fip/fip/fip.cfm>

Academic Accommodation of Students with Disabilities Policy

The Centre for Student Development is committed to the continuous improvement of accessibility for students with disabilities. Students are encouraged to contact CSD as early as possible before each term starts to become familiar with the services offered and to confirm their accommodations.

Students must forward a copy of the CSD accommodation to the instructor of each course and to the Program Administrator of the B.Tech. Program immediately upon receipt. If a student with a disability chooses NOT to take advantage of a CSD accommodation and chooses to sit for a regular exam, a petition for relief may not be filed after the examination is complete. <http://csd.mcmaster.ca>

Student Code of Conduct

The Student Code of Conduct (SCC) exists to promote the safety and security of all the students in the McMaster community and to encourage respect for others, their property and the laws of the land. McMaster University is a community which values mutual respect for the rights, responsibilities, dignity and well-being of others. The purpose of the Student Code of Conduct is to outline accepted standards of behavior that are harmonious with the goals and the well-being of the University community, and to define the procedures to be followed when students fail to meet the accepted standards of behavior. All students have the responsibility to familiarize themselves with the University regulations and the conduct expected of them while studying at McMaster University.

<http://judicialaffairs.mcmaster.ca/pdf/SCC.pdf>